

CELL :- F.G store

CELL NAME:- store

MACHINE / STAGE :-

OPERATION:-

**KAIZEN THEME :-** CELLO TAP packing consumption increase Life.

**IDEA :-**We purchase 35mm length 15mm width cello tap, instead of Length 45mm Width 5mm tap.

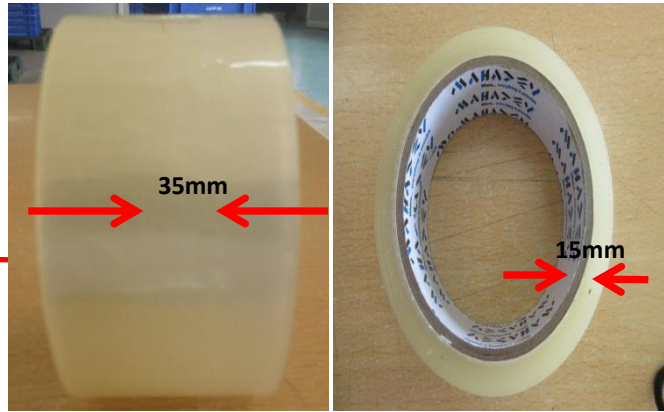
WIDELY/DEEPLY:-

**COUNTERMEASURE:** Now we purchase CELLO TAP 35 mm length 15mm width. No price change.

**PRESENT STATUS:** - Before we purchase CELLO TAP 45 mm length 5mm width.



BEFORE



AFTER

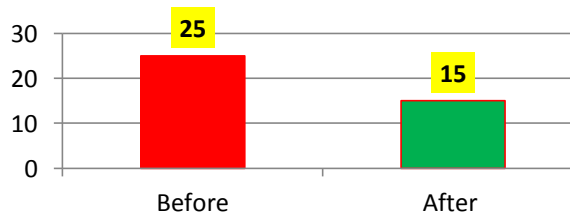
<b>BENCHMARK</b>	00 No.
<b>TARGET</b>	00 No.
<b>KAIZEN START</b>	26.07.2016
<b>KAIZEN FINISH</b>	26.07.2016

**TEAM MEMBERS :** Mr.. Krishna.  
Mr.Nagaraja

- BENEFITS :-**
- 1.Save Cello tap consumption.
  2. Cost SAVE.
  3. Increase cello tap consumption life.

**WHY - WHY ANALYSIS :-**

- RESULT:**
- 1.Before using cello tap consumption one roll life only one day. (248 Bin's/Day)
  2. Currently using Cello tap roll consumption life 2.5 day's (620 Bin's increases 372 bin's Extra)
  3. Before Cello tap monthly consumption 25 No's
  - 4.Current Cell tap monthly consumption 15 No's (10 No's SAVE/ Month = 280 Rs. save /month). ( 120 no's SAVE/YEAR= 3360 Rs SAVE/ YEAR).



**ROOT CAUSE :-**

**KAIZEN SUSTENANCE**

**WHAT TO DO:**  
**HOW TO DO:**  
**FREQUENCY:**

**COST INCURRED FOR MAKING KAIZEN**

MAT. COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
00	0	00

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SL.	CELL	TARGET	RESPONSIBILITY	STATUS
1	F.G STORE		Dispatch	Done

**REGISTRATION NO. & DATE:** 1319 , 26.7.16

**REGISTERED BY :-** Krishnamurthy. Ballal

**MANAGER'S SIGN :-** Prakash K