	TPM CIRCLE NO :-06	VC.	TIVITY	КК	QM	PM JH	SHE	ОТ	DM	EQ.T					
ADVIK ^{P14}	TPM CIRCLE NAME: OT		SS NO. / STEP	- KK	Qivi	FIVI JII	ЭПЕ	01	DIVI	EQI	KAIZE	N IDE	EV CH		
AUIIN	DEPT :- Store		RESULT AREA P		Q DEF:-A		С	D	s	М		ואו וענ		/ ILL	
CELL :- F.G store CE	LL NAME:- store		CHINE / STAGE :-		_ ~ _	22		ERATI							
KAIZEN THEME :- CELLO TAP packing consumption increase Life.		IDEA :-We purchase 35mm length 15mm width cello tap, instead of Length 45mm Width 5mm tap													
		COUNTERMEASURE: Now we purchase CELLO TAP						, <u>E</u>	BENCHMARK				00 No.		
WIDELY/DEEPLY:-		35 mm length 15mm width. No price change.							TARGET				00 No.		
		33 mm length 13mm width No price change.								STAR		26.07.2016			
PRESENT STATUS: - Be							K	AIZEN	I FINIS	H	26	.07.20	16		
CELLO TAP 45 mm len	35mm						E	TEAM MEMBERS: Mr Krishna. Mr.Nagaraja BENEFITS:- 1.Save Cello tap consumption. 2. Cost SAVE. 3. Increase cello tap consumption life.							
BEFORE		AFTER							KAIZEN SUSTENANCE						
WHY - WHY ANALYSIS :-		RESULT:							WHAT TO DO:						
			1.Before using cello tap consumption one roll life only							HOW TO DO:					
		one day. (248 Bin's/Day)							FREQUENCY:						
		2. Currently using Cello tap roll consumption life 2.5							TREQUENCY.						
		day's (620 Bin's increases 372 bin's Extra)													
		3. Before Cello tap monthly consumption 25 No's 4. Current Cell tap monthly consumption 15 No's													
			- U		sumpt	tion 15 N	o's		COST INCURRED FOR MAKING KAIZEN						
			•	-	-			l c	OST I	NCUR	RFD FO	К МДК	HAG K	ΔI7FN	
		(10 No's	SAVE/ Month =	= 280 F	Rs. sav	/e /mont	h).					-			
ROOT CAUSE :-		(10 No's	SAVE/ Month = 's SAVE/YEAR=	= 280 F	Rs. sav	/e /mont	h).		MAT. C	COST	LABOUR	COST	TOTAL	COST	
ROOT CAUSE :-		(10 No's	SAVE/ Month =	= 280 F	Rs. sav	/e /mont	h).		MAT. C	COST	LABOUF IN I	COST	TOTAL IN F	COST	
ROOT CAUSE :-		(10 No's (120 no	SAVE/ Month = 's SAVE/YEAR=	= 280 F	Rs. sav	/e /mont	h).	ľ	MAT. C IN F	COST RS	LABOUF IN I	RS	TOTAL IN F	COST RS 0	
	DATE: 1319 , 26.7.16	(10 No's (120 no	SAVE/ Month = 's SAVE/YEAR=	= 280 F	Rs. sav	/e /mont /E/ YEAR	h).	SC	MAT. C IN F 00 OPE &	COST RS) PLAN	LABOUF IN I 0	COST RS	TOTAL IN F 0	COST RS 0 DYMENT	
ROOT CAUSE :- REGISTRATION NO. & REGISTERED BY :- Kris	· ·	(10 No's (120 no	SAVE/ Month = 's SAVE/YEAR=	= 280 F	Rs. sav	/e /mont /E/ YEAR	h).	SC	MAT. C IN F 00 OPE &	COST RS D PLAN	LABOUF IN I 0	RS	TOTAL IN F 0 L DEPLO	COST RS 0 DYMENT	